

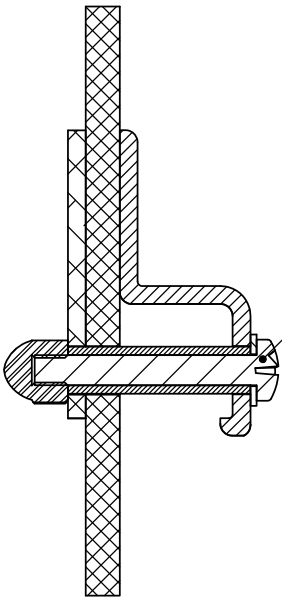
D4548-041 STD FLAT CREW WINDOW (LH)

D4548-042 STD FLAT CREW WINDOW (RH)

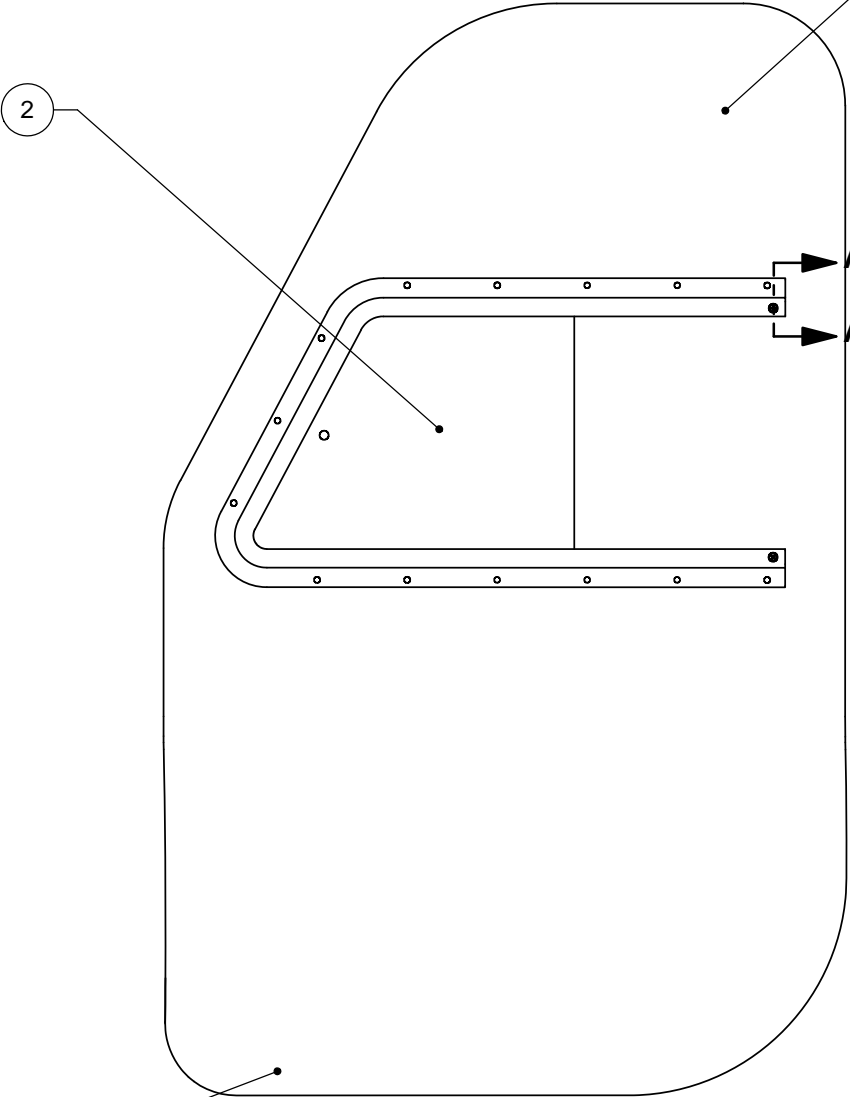
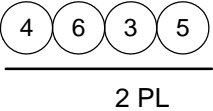
PRELIMINARY B1
12.03.07 (AP)

PB1	MOVE PILE D4550-097 0.5" AFT ON DETAIL E AND DETAIL I (SHEETS 4 & 6 RESPECTIVELY). UPDATED ALL SHEETS TO INCLUDE REVISED D4551-1/-2 & D4552-041/042 (REF D4551 REV. B & D4552 REV. B). REMOVED D3802-100		AP	12.03.07
A	NEW ISSUE		AP	12.02.27
REV.	DESCRIPTION		BY	DATE
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AP			
CHECKED		DRAWING NO.		REV. PB1
MFG. APPR.		D4548		SHEET 1 OF 7
APPROVED		TITLE		SCALE
DE APPR.		STD FLAT CREW WINDOW		NTS
DATE	12.03.07	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		

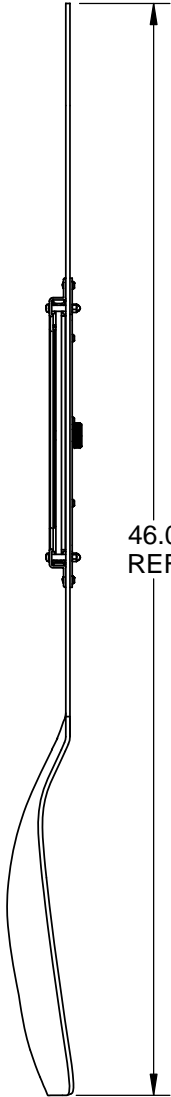
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4548-041	STD FLAT CREW WINDOW (LH)
1	1	D4548-011	FLAT WINDOW ASSY (LH)
2	1	D4552-041	SLIDING WINDOW ASSY (LH)
3	2	D4601-1	SPACER
4	2	MS27039C0818	SCREW
5	2	MS51865-4C	ACORN NUT
6	2	NAS1149CN832R	WASHER



SECTION A-A C3-2
SCALE 8X



D4548-041 STD FLAT CREW WINDOW (LH)

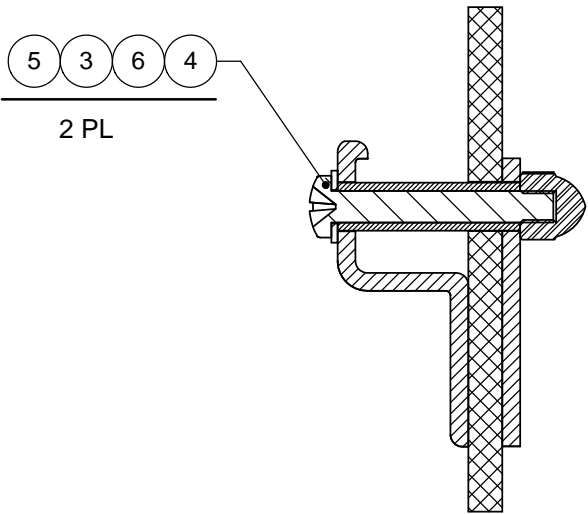
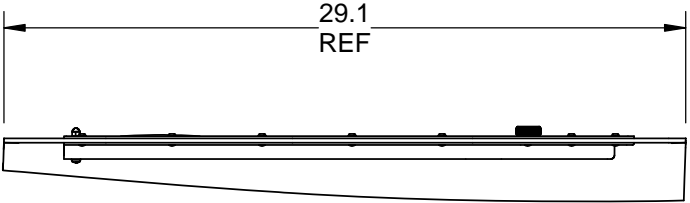


PRELIMINARY B1
12.03.07 (AP)

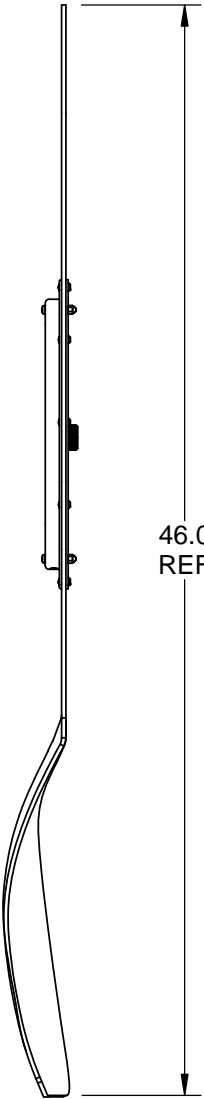
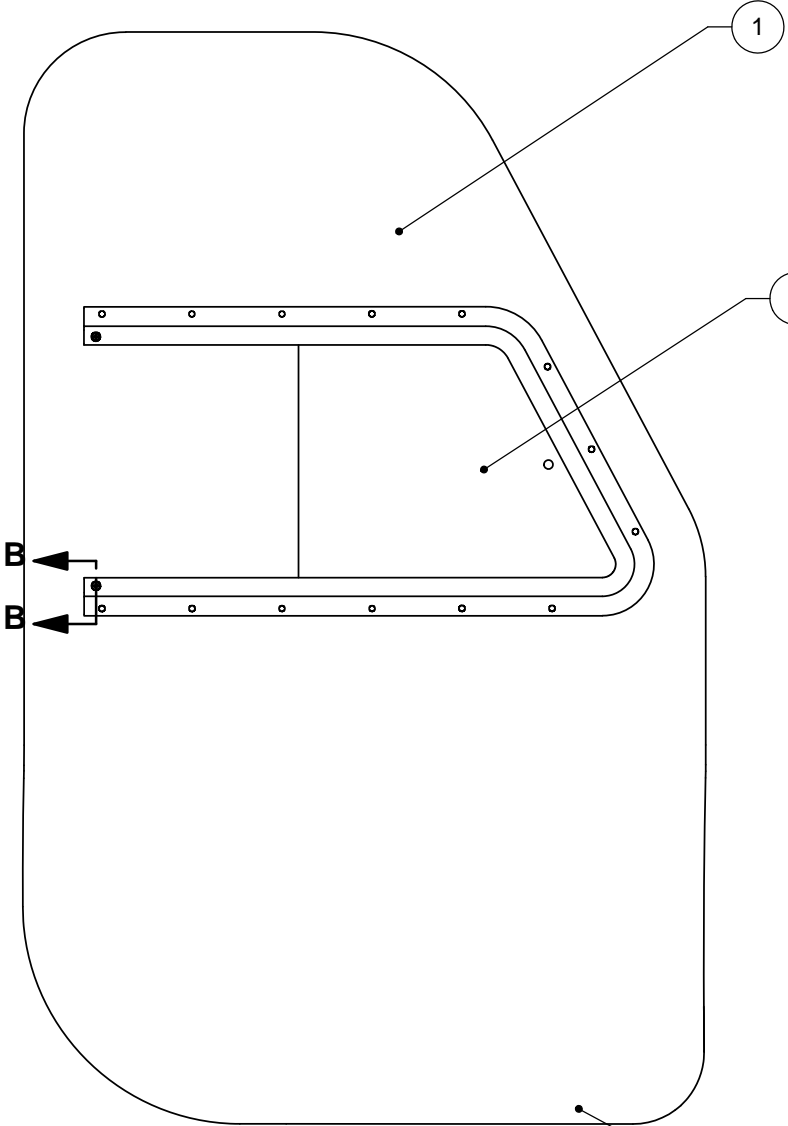
NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: ENGRAVE WITH DART P/N "D4548-041" & BN " BXXXXX" WITHIN 0.125 IN FROM THE BOTTOM EDGE OF WINDOW,
USE .125" LETTERS TO MAX DEPTH OF 0.005 PER DART QSI 044 6.4 USING VIBRATING STYLUS ON OPPOSITE SIDE SHOWN
7) WEIGHT: 12.0 lbs

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AP	
CHECKED		DRAWING NO. REV. PB1
MFG. APPR.		D4548 SHEET 2 OF 7
APPROVED		TITLE SCALE
DE APPR.		STD FLAT CREW WINDOW NTS
DATE	12.03.07	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

ITEM	QTY -042	P/N	DESCRIPTION
	X	D4548-042	STD FLAT CREW WINDOW (RH)
1	1	D4548-012	FLAT WINDOW ASSY (RH)
2	1	D4552-042	SLIDING WINDOW ASSY (RH)
3	2	D4601-1	SPACER
4	2	MS27039C0818	SCREW
5	2	MS51865-4C	ACORN NUT
6	2	NAS1149CN832R	WASHER



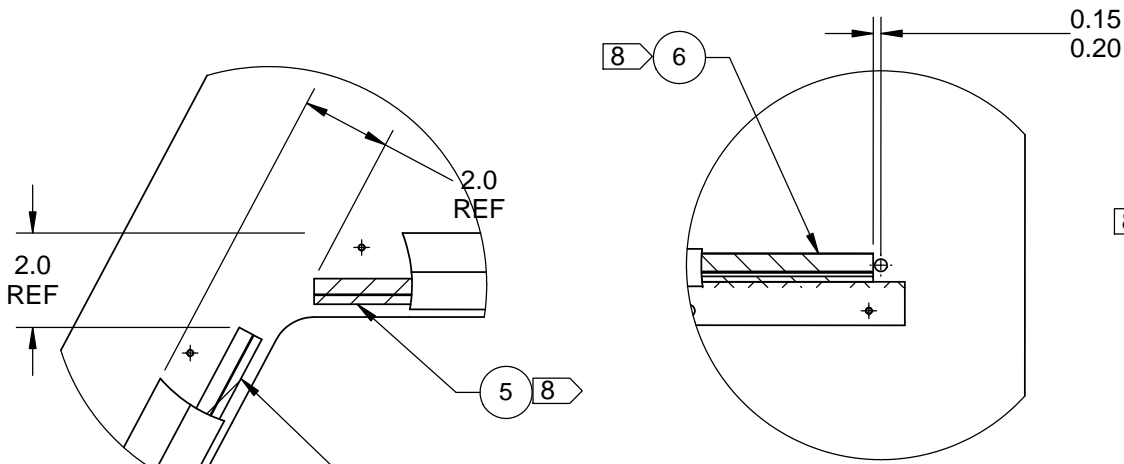
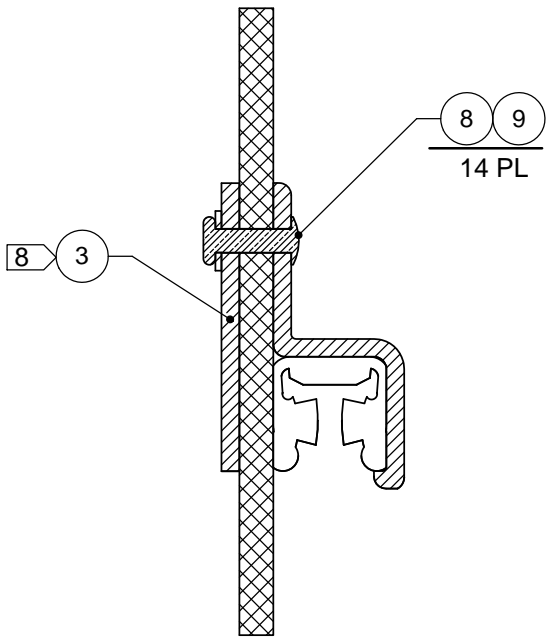
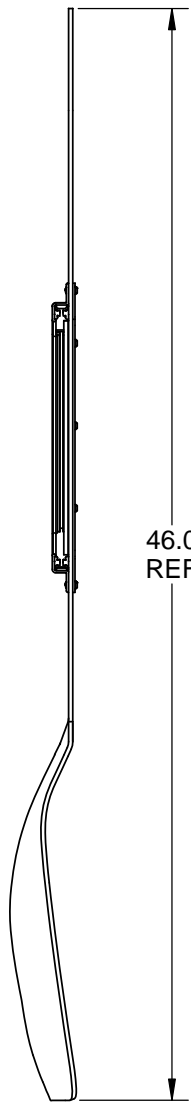
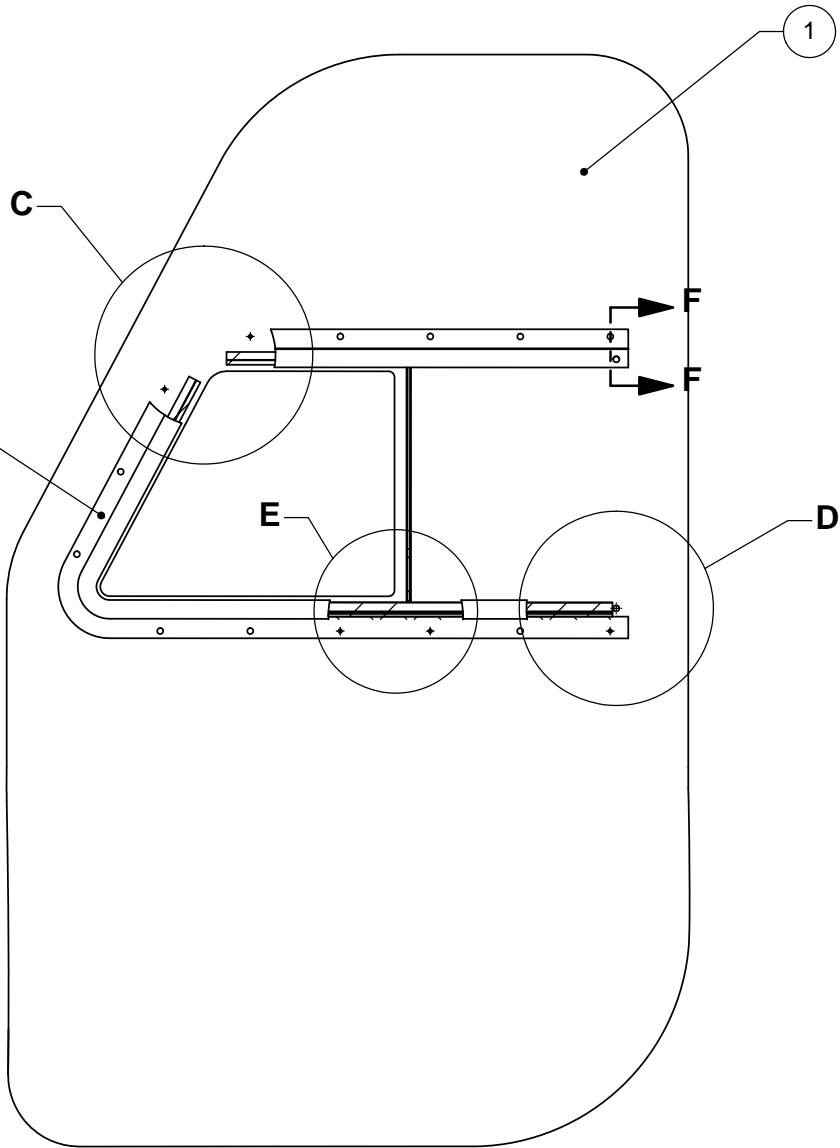
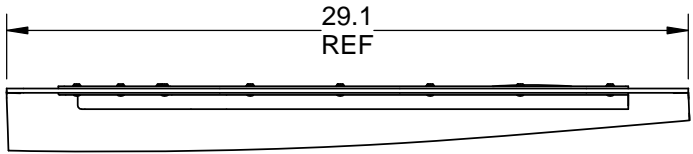
SECTION B-B C5-3
SCALE 8X



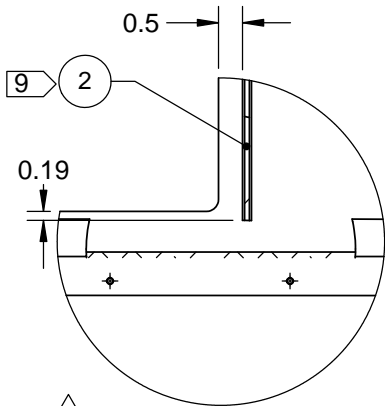
NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: ENGRAVE WITH DART P/N "D4548-042" & BN " BXXXXX" WITHIN 0.125 IN FROM THE BOTTOM EDGE OF WINDOW,
USE .125" LETTERS TO MAX DEPTH OF 0.005 PER DART QSI 044 6.4 USING VIBRATING STYLUS ON OPPOSITE SIDE SHOWN
7) WEIGHT: 12.0 lbs

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO. D4548	REV. PB1 SHEET 3 OF 7
MFG. APPR.		TITLE STD FLAT CREW WINDOW NTS	
APPROVED			
DE APPR.		DATE 12.03.07	
		COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY -011	P/N	DESCRIPTION
	X	D4548-011	FLAT WINDOW ASSY (LH)
1	1	D4537-1	FLAT WINDOW (LH)
2	1	D4550-097	WINDOW PILE
3	1	D4551-1	INBOARD SLIDING WINDOW FRAME (LH)
4	1	D4553-093	WINDOW TRACK
5	1	D4553-161	WINDOW TRACK
6	1	D4553-209	WINDOW TRACK
7	1	D4554-1	OUTBOARD SLIDING WINDOW FRAME (LH)
8	14	BSP-46	RIVET
9	14	NAS1149FN432P	WASHER



DETAIL D
SCALE 2X



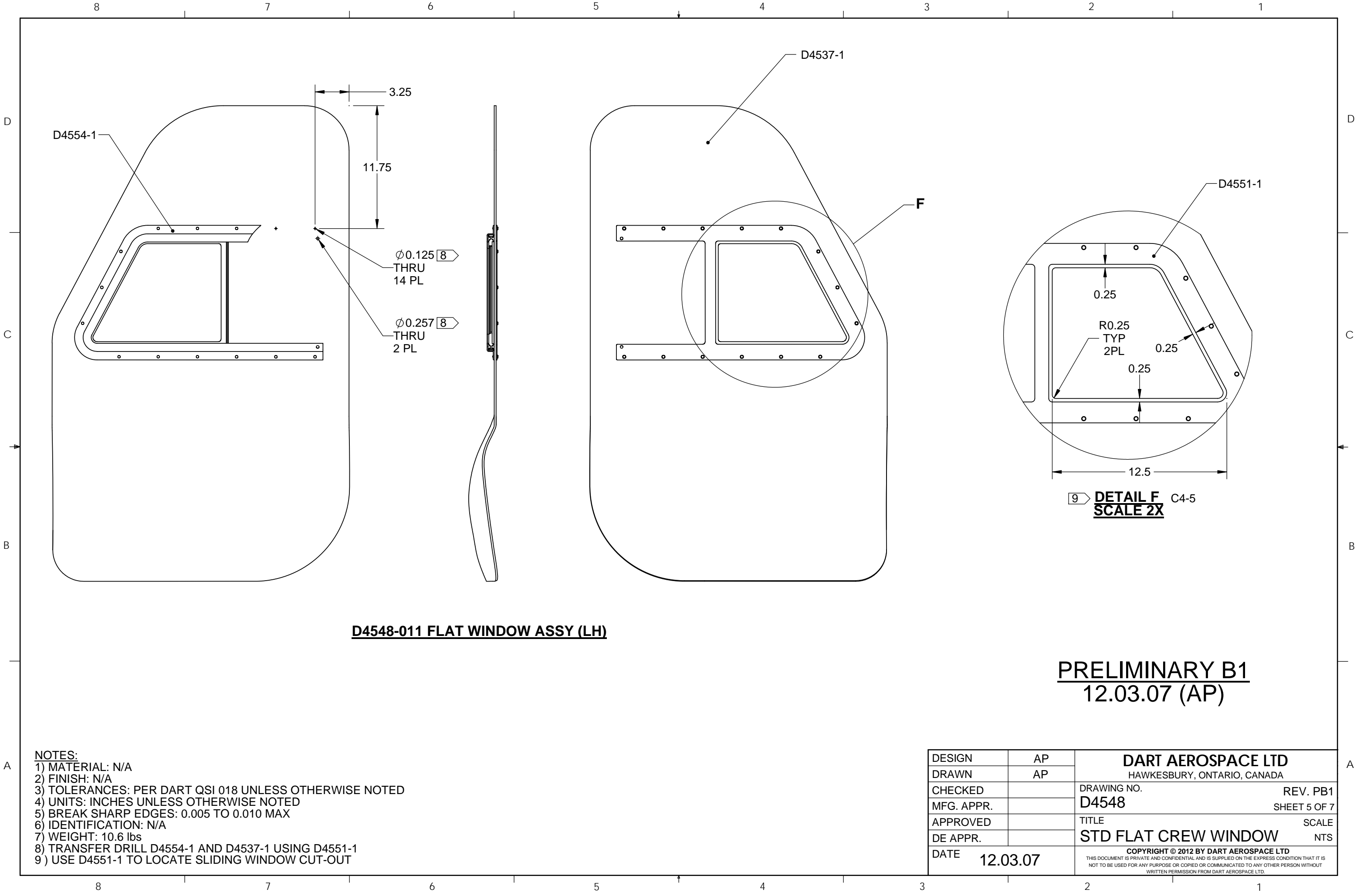
DETAIL E
SCALE 2X

D4548-011 FLAT WINDOW ASSY (LH)

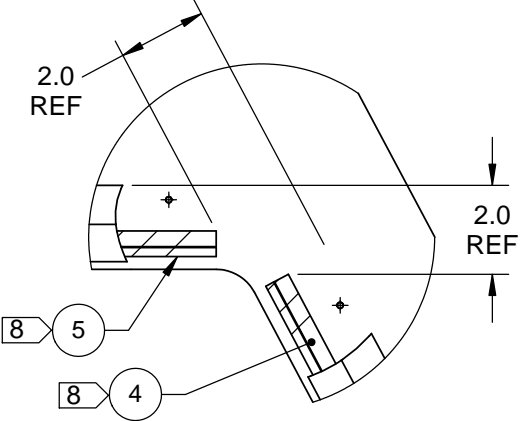
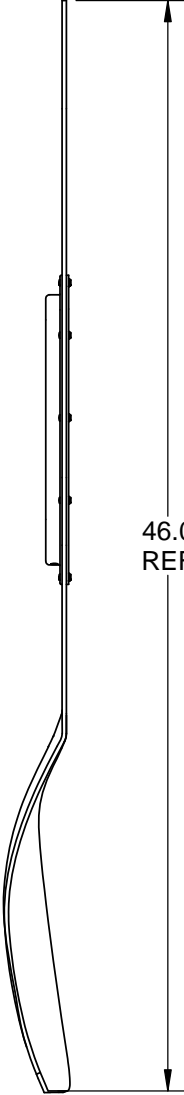
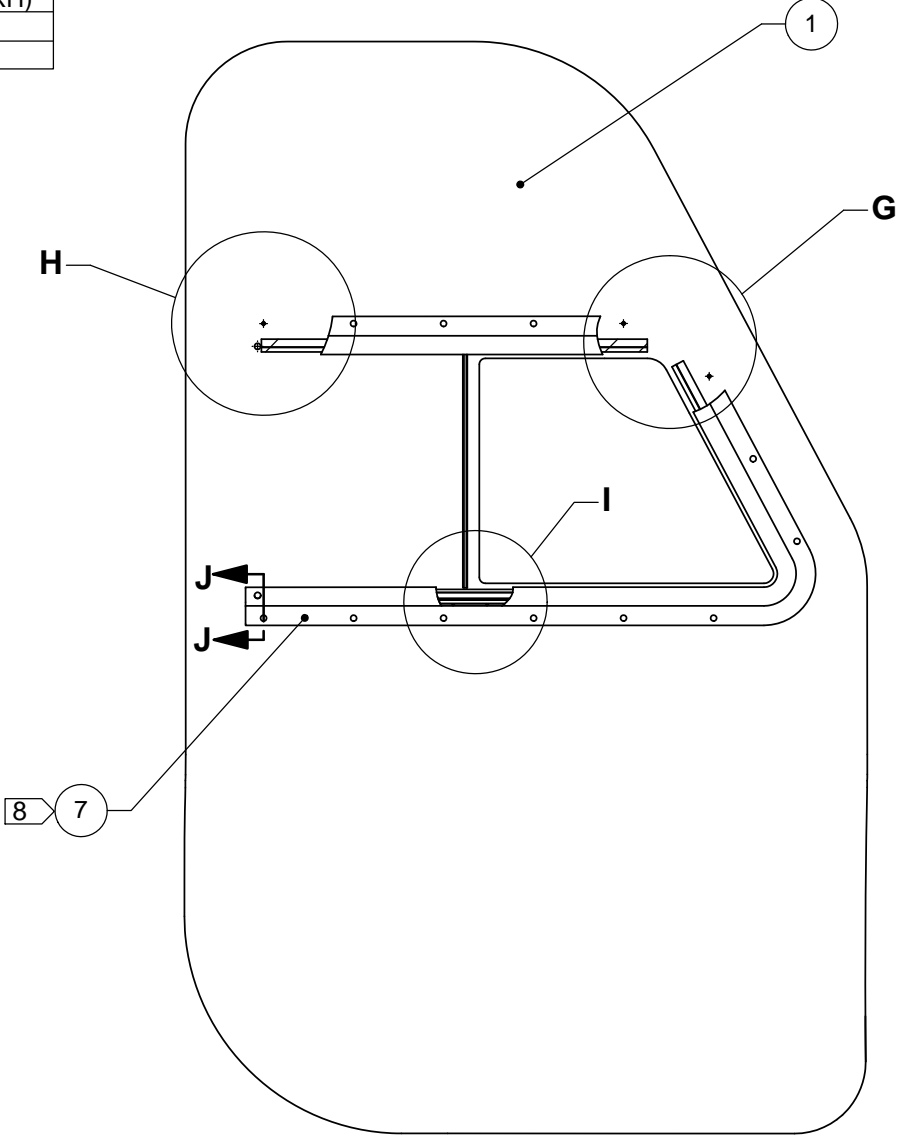
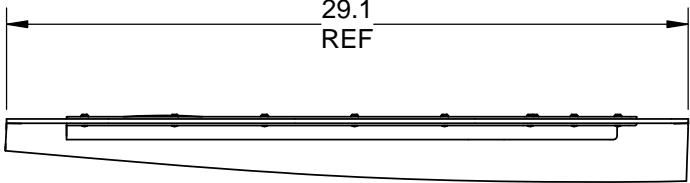
PRELIMINARY B1
12.03.07 (AP)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 10.6 lbs
 - 8) INSTALL WITH BLACK SIKAFLEX
 - 9) INSTALL WITH 3M SCOTCH-WELD 1300L RUBBER & GASKET ADHESIVE

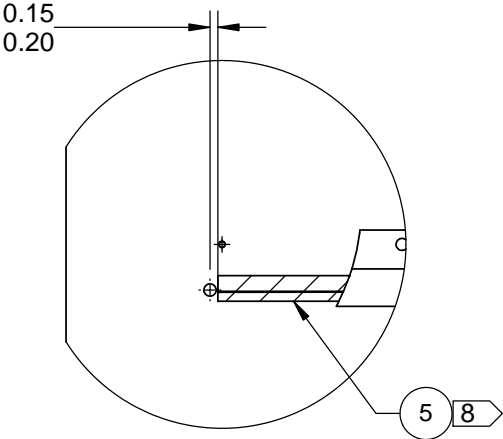
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO. D4548	REV. PB1 SHEET 4 OF 7
MFG. APPR.		TITLE STD FLAT CREW WINDOW	SCALE NTS
APPROVED			
DE APPR.			
DATE	12.03.07		
		COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



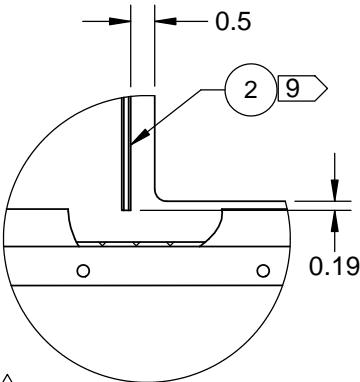
ITEM	QTY -012	P/N	DESCRIPTION
	X	D4548-012	FLAT WINDOW ASSY (RH)
1	1	D4537-2	FLAT WINDOW (RH)
2	1	D4550-097	WINDOW PILE
3	1	D4551-1	INBOARD SLIDING WINDOW FRAME (LH)
4	1	D4553-093	WINDOW TRACK
5	1	D4553-161	WINDOW TRACK
6	1	D4553-209	WINDOW TRACK
7	1	D4554-2	OUTBOARD SLIDING WINDOW FRAME (RH)
8	14	BSP-46	RIVET
9	14	NAS1149FN432P	WASHER



DETAIL G C4-6
SCALE 2X

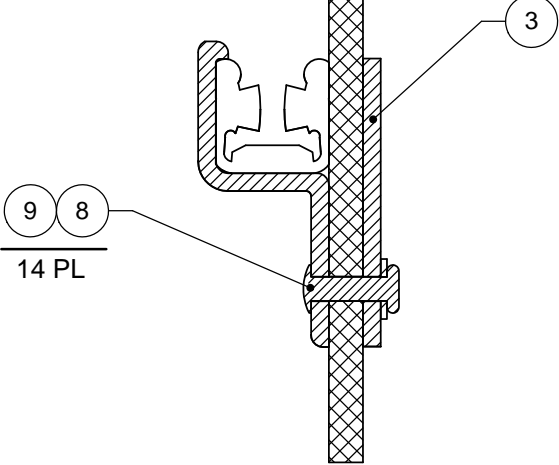


DETAIL H C5-6
SCALE 2X



PB1
DETAIL I C5-6
SCALE 2X

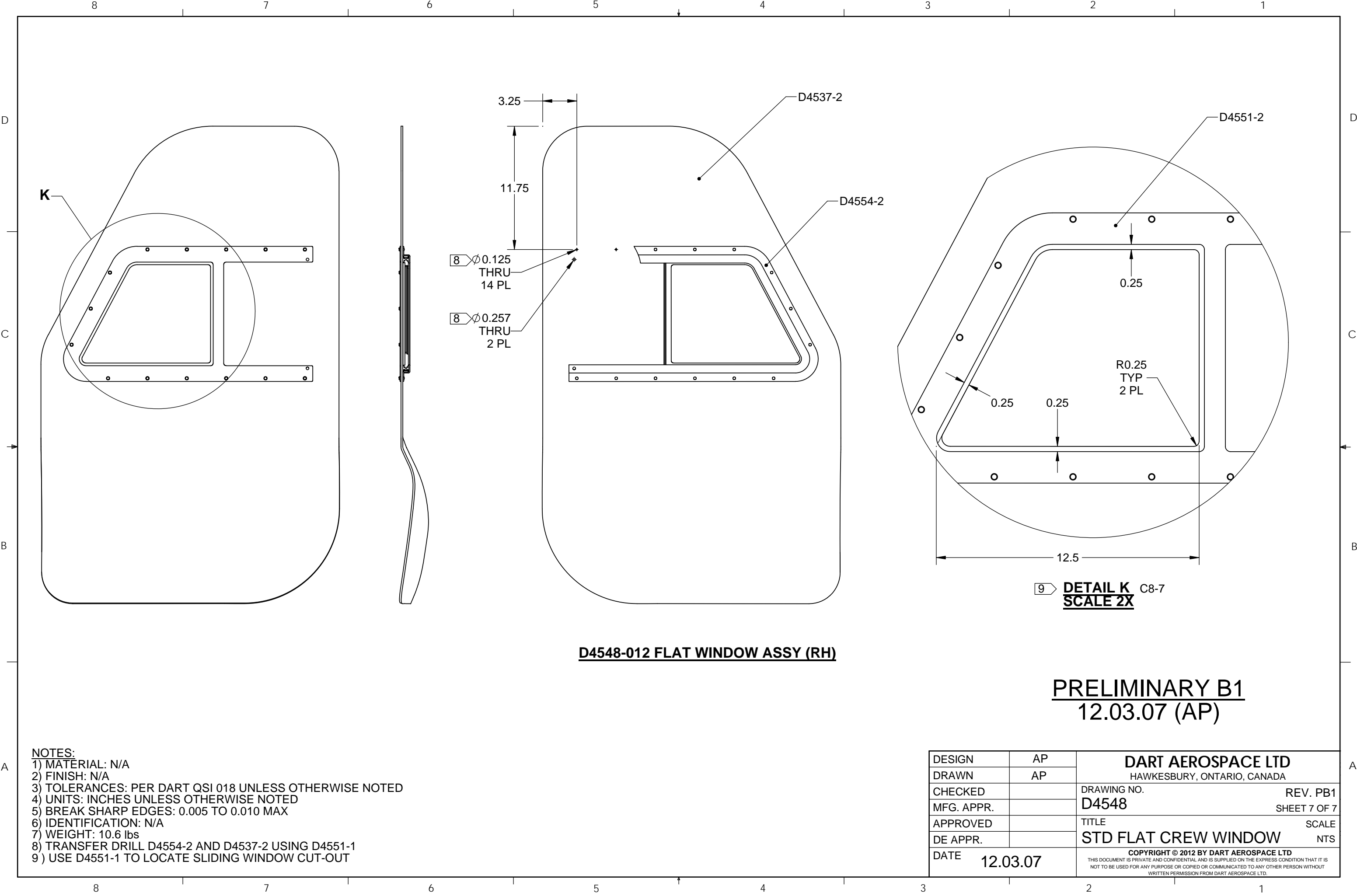
SECTION J-J C5-6
SCALE 8X



- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 10.6 lbs
 - 8) INSTALL WITH BLACK SIKAFLEX
 - 9) INSTALL WITH 3M SCOTCH-WELD 1300L RUBBER & GASKET ADHESIVE

PRELIMINARY B1
12.03.07 (AP)

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO. D4548	REV. PB1 SHEET 6 OF 7
MFG. APPR.		TITLE STD FLAT CREW WINDOW	SCALE NTS
APPROVED		COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DE APPR.			
DATE	12.03.07		



- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 10.6 lbs
 - 8) TRANSFER DRILL D4554-2 AND D4537-2 USING D4551-1
 - 9) USE D4551-1 TO LOCATE SLIDING WINDOW CUT-OUT

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO. D4548	REV. PB1
MFG. APPR.			SHEET 7 OF 7
APPROVED		TITLE	SCALE
DE APPR.		STD FLAT CREW WINDOW	NTS
DATE	12.03.07	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	